

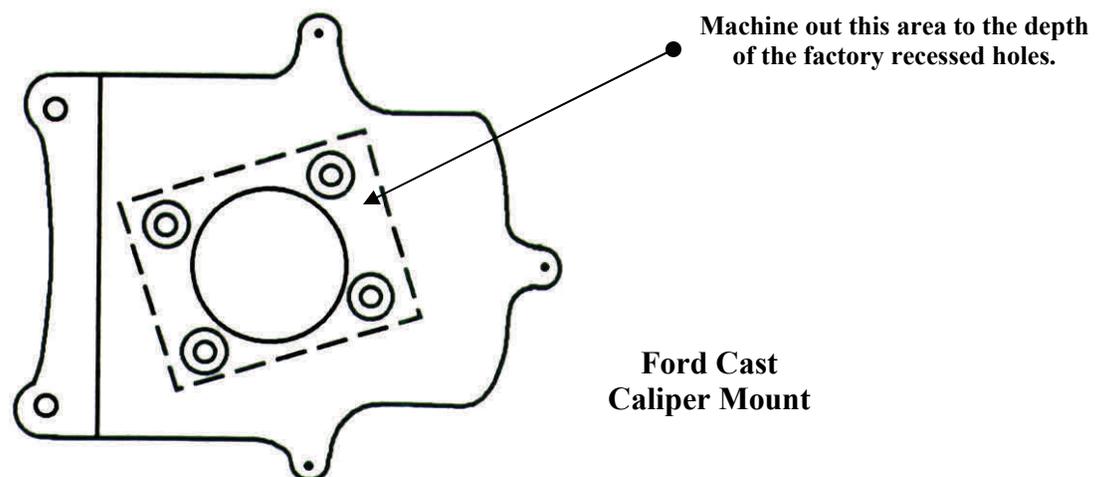


**Machining Instructions for M/E 8.8 Ford Housing Ends to fit 1993 Mustang Cobra
or 1994-2004 Mustang with factory disc brakes (GT or Cobra)**

Note: On the 1994 -2004 models with anti-lock disc brakes, the anti-lock feature will not function with this housing end.

1. The factory cast caliper mounts require machining to fit the factory disc brakes on your new housing ends.
2. Overlay your retainer plate on the wheel side of the caliper mount plate making sure the bolt holes are properly aligned.
3. Using the retainer plate as your template, make an outline of the retainer plate on your caliper mount plate.
4. Machine/Mill out the area inside the newly drawn line to a depth equal to that of the factory recessed holes. (See Figure A)
5. You should now be ready to install your axles and brakes on your new housing ends.

Figure A.



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