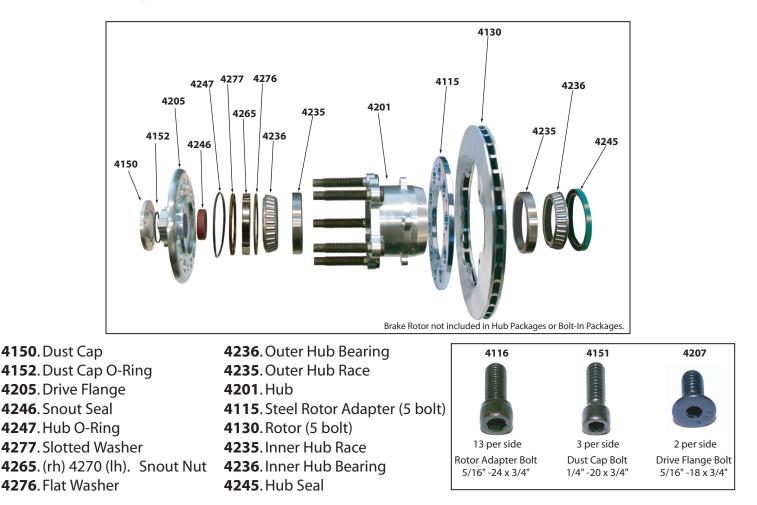


Assembly Instructions for Moser 5 x 5" Bolt Pattern Hub Kits



These are general assembly instructions. Actual part numbers may vary for the package that you have purchased.

Picture represents the parts included with Hub Package part # 4300P13C.

Brake rotors are sold seperately.

1. Before you begin the installation, clean the drive plate and the inside of the hub.

- 2. Install the snout seal (4246) into snout and pack bearings with grease. Skip this step if you want the gear lube to lube the bearings.
- 3. Install inner hub bearing (4236) into hub (4201). Bearing races (4235) are already installed in both sides of hub.
- 4. Install hub seal (4245).
- 5. Install rotor adapter (4115) onto hub using provided bolts (4116).
- 6. Install rotor (4130) onto rotor adapter using provided bolts (4116). The side that the tabs are on faces outward.
- 7. Place hub with rotor installed onto snout.
- 8. Install outer hub bearing (4236).
- 9. Install flat washer (4275).
- 10. Install snout nut (4265) and tighten fully, install slotted washer and align bolt holes accordingly, then tighten button head bolts with star washers.
- 11. Place hub o-ring (4247) onto hub.
- 12. Install drive flange (4205) onto hub using the two provided bolts (4207).
- 13. Place dust cap o-ring (4152) onto dust cap.
- 14. Install dust cap (4150) onto assembly using the three provided bolts (4151).

