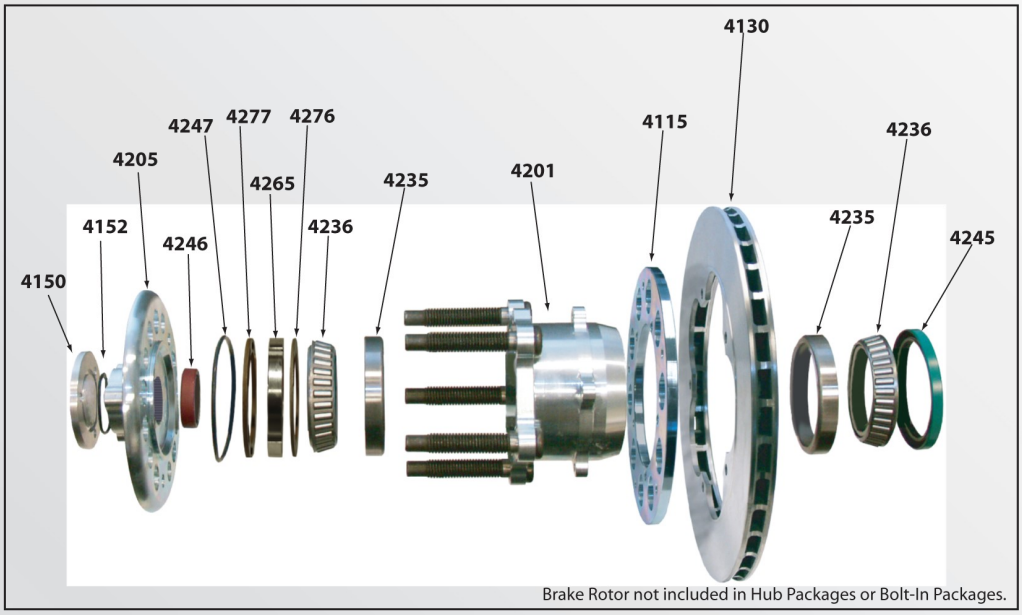
Assembly Instructions for 5X5"/GN Hub Kits



Brake Rotor not included in Hub Packages or Bolt-In Packages.

4150. Dust Cap
4152. Dust Cap O-Ring
4205. Steel Drive Flange
4206 Option Alum Drive Flange
4247. Hub O-Ring
4246 Snout Seal
4277.Slotted Washer
4265(rh) 4270(lh) Snout nut
4276. Flat washer
4338. Outer Hub Bearing

4235 Outer Hub Race
4236. Inner Hub Race
4201. Hub
4115. Rotor Adapter (5 Bolt)
4130. Rotor (5 Bolt)
4235. Inner Hub Race
4236. Inner Hub Bearing
4245. Snout Seal

4116	4151	4207
13 per side Rotor Adapter Bolt 5/16" -24 x 3/4"	3 per side Dust Cap Bolt 1/4" -20 x 3/4"	2 per side Drive Flange Bolt 5/16" -18 x 3/4"

- These are general assembly instructions. Actual part numbers may vary for the package that you have purchased.
- Picture represents the parts included with Hub Package part # 4300P13C.
- Brake rotors are sold separately.

1. Before you begin the installation, clean the drive plate and the inside of the hub.

2. Install the snout seal (4246) into snout and pack bearings with grease.

3. Install inner hub bearing (4236) into hub (4201). Bearing races (4235) are already installed in both sides of hub.

4. Install snout seal (4245).

5. Install rotor adapter (4115) onto hub using provided bolts (4116).

6.Install rotor (4130) onto rotor adapter using provided bolts (4116). The side that the tabs are on faces outward.

7. Place hub with rotor installed onto snout.

8. Install outer hub bearing (4236).

9. Install flat washer (4275).

10. Install snout nut (4265) and tighten fully, install slotted washer and align bolt holes accordingly, then tighten down button head bolts and star washers.

11. Place hub o-ring (4247) onto hub.

12. Install drive flange (4205) onto hub using the two provided bolts (4207).

13. Place dust cap o-ring (4152) onto dust cap.

14. Install dust cap (4150) onto assembly using the three provided bolts (4151).

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